



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-1-1

Job Sheet 175629



Part No: C2-1-1

Job Qty: 20 ea

Part Name: Manual Release Knob



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/9/18

Job Tracking No:

Due Date: 6/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-1-1 Rev 4 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/25/18	0.00	0.00	Start Up Machining-4		18/08/18
120	CNC Lathe	20 pcs		6/25/18	0.00	2.50	MORI SL-154		18/08/18
130	QC	20 pcs		6/25/18	0.00	0.00	QC2 Machining-5		18/08/18
140	CNC Vertical Machining	20 pcs		6/25/18	0.00	2.50	MORI NV5000-1		18/08/18
150	QC	20 pcs		6/25/18	0.00	0.00	QC2 Machining-5		18/08/18
160	QC	20 pcs		6/25/18	0.00	0.00	QC8 Machining-5		18/08/18
170	Outsource	20 pcs		6/25/18	0.00	0.00	Outsource4		18/08/18
180	Packaging	20 pcs		6/25/18	0.00	0.00	Packaging2		18/08/18
190	QC	20 pcs		6/25/18	0.00	0.00	QC6		18/08/18
200	Small Fab	20 pcs		6/25/18	0.00	2.50	Small Fab-9		18/08/18
210	QC	20 pcs		6/25/18	0.00	0.00	QC5		18/08/18
220	Packaging	20 pcs		6/25/18	0.00	0.00	Packaging3-2		18/08/18
230	QC21-FG	20 Ea		6/25/18	0.00	0.00	QC21		18/08/18

Part Op 120 - 1-Machine as per folio FC042 FOLIO REV: 9A DWG REV: 4 2-Deburr
Descriptions: 140 - 1-Machine as per folio FC042 FOLIO REV: 9A DWG REV: 4 2-Deburr
170 - Issue P/O to ATG : PO 040716 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required
180 - Receive
200 - Paint engrave as per NOTE 2 using LASER engraver as per DWG. Note 2. COLOR; White ***NOTE*** Use PDF
220 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	1.5800 ft (.079 ea)	90-Start up Operation	

Job Allocations

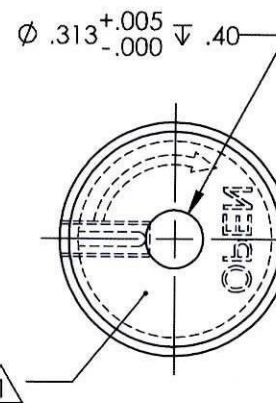
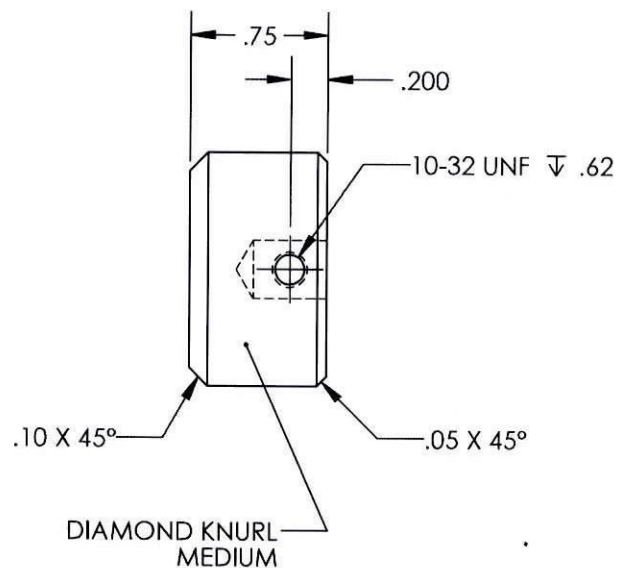
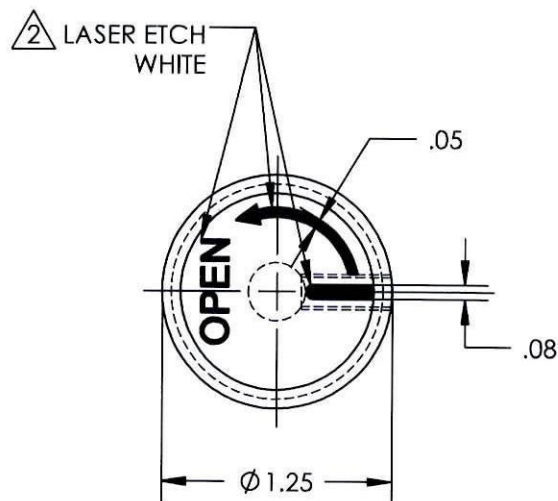
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.250	2	29	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	8/7/2012		
2	14-0104	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL PARTS.	8/6/2014	DPD	RW
3	14-0152	ADDED CUTOUTS, CH'D ENGRAVING.	9/16/2014	JAG	RW
4	14-0201	REMOVED REV 3 CHANGES FOR CUTOUTS & ENGRAVING.	10/29/2014	DPD	JAG



NOTES:

- 1 MACHINE ENGRAVE BATCH NUMBER.
- 2 TEXT: ARIAL FONT, .15.

DART AEROSPACE	
TITLE MANUAL RELEASE KNOB	
DWG NO. C2-1-1	REV 4
MAT'L 6061-T6	DRAWN BY: <i>D. Weid</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D. Weid</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL
SCALE 1:1	DATE
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-1-1	1	MANUAL RELEASE KNOB	6061-T6	Ø1-1/2 X 7/8	



Container No: S100195



Part: C2-1-1

Job No: 175629

Serial No/Batch: S100195

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/08/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040716

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040716
PO Date: 8/10/18
Due Date: 8/24/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175629	C2-1-1	Manual Release Knob -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS- 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/15/18	20 pcs	0 pcs	20 pcs	\$7.60/pcs	\$152.00
DO X AUG 14 2018											
Line Item Note **super rush **											
2	179588	646.9910	Struts Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	8/20/18	12 pcs	0 pcs	12 pcs	\$14.75/pcs	\$177.00
Line Item Note ** another rush **											
3	181382	647.1612	Splice Plate Issue P/O ATG, balck anodize and prime as per dwg 647.1612 Rev. A	Firmed	-	8/24/18	60 pcs	0 pcs	60 pcs	\$8.25/pcs	\$495.00
4	181416	647.1810	Nose Door Doubler Outsource process- Anodize per QSI017 4.1.10.1 ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	8/24/18	40 pcs	0 pcs	40 pcs	\$10.85/pcs	\$434.00
Grand Total:											\$1,258.00

Order Notes**Procurement Quality Clauses**

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/14/18 10:18 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915790

Date: 14-Aug-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 each	Part: C2-1-1 Manual Release Knob Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 23563	Rev:	
	PO: PO040716	Line: 1	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>14/8/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.